

**cara Print 4.0**

Printing performance overview

	Type	Material	build height		time [min]					Volume to print ml	material cost €	material cost per part €
			mm	30µm	50µm	70µm	90µm	100µm	150µm			
	1 upper jaw and 8 teeth	<b>dima Print Stone</b>	26,8	-	58	38	-	25	-	31	7,72	7,72
	1 small gingiva mask	<b>dima Print Gingiva Mask</b>	8,26	-	22	-	-	12	-	2,3	0,57	0,57
	1 big gingiva mask	<b>dima Print Gingiva Mask</b>	7,42	-	22	-	-	12	-	6,2	1,54	1,54
	2 splints 0°	<b>dima Print Splint clear</b>	16,65	-	34	24	-	17	-	9,36	2,52	1,26
	3 splints 45°	<b>dima Print Splint clear</b>	44,70	-	80	56	-	41	-	15,93	4,29	1,43
	one partial framework	<b>dima Print cast</b>	25,91	-	28	21	-	15	-	2,82	0,75	0,75
	three partial frameworks	<b>dima Print cast</b>	45,77	-	50	37	-	27	-	11,5	3,03	1,01
	one full arch Model	<b>dima Print Model</b>	26,23	190	93	62	-	43	-	14,85	3,91	3,91
	one full arch and 2 quadrant Models	<b>dima Print Model</b>	20,68	155	73	50	-	34	-	35,77	9,41	3,14
	five surgical guides	<b>dima Print Guide</b>	20,43	-	26	19	-	15	-	20,93	6,01	1,20
	two splints	<b>dima Print Ortho</b>	19,02	-	19	13	-	10	-	13,05	3,75	1,88
	four splints	<b>dima Print Ortho</b>	47,04	-	58	42	-	30	-	20,04	5,75	1,44
	two impression trays	<b>dima Print Impression</b>	76,77	-	--	--	-	59	45	23,55	6,19	3,24
	two impression trays	<b>dima Print Impression</b>	50,54	-	--	--	-	39	29	20,91	5,5	2,88



Find out more about our 3D Printer for dental appliances – cara Print 4.0:  
[kulzer.com/cara-print](http://kulzer.com/cara-print)

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Giving a hand to oral health.



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